THE UPPER TOWER RING ASSEMBLY
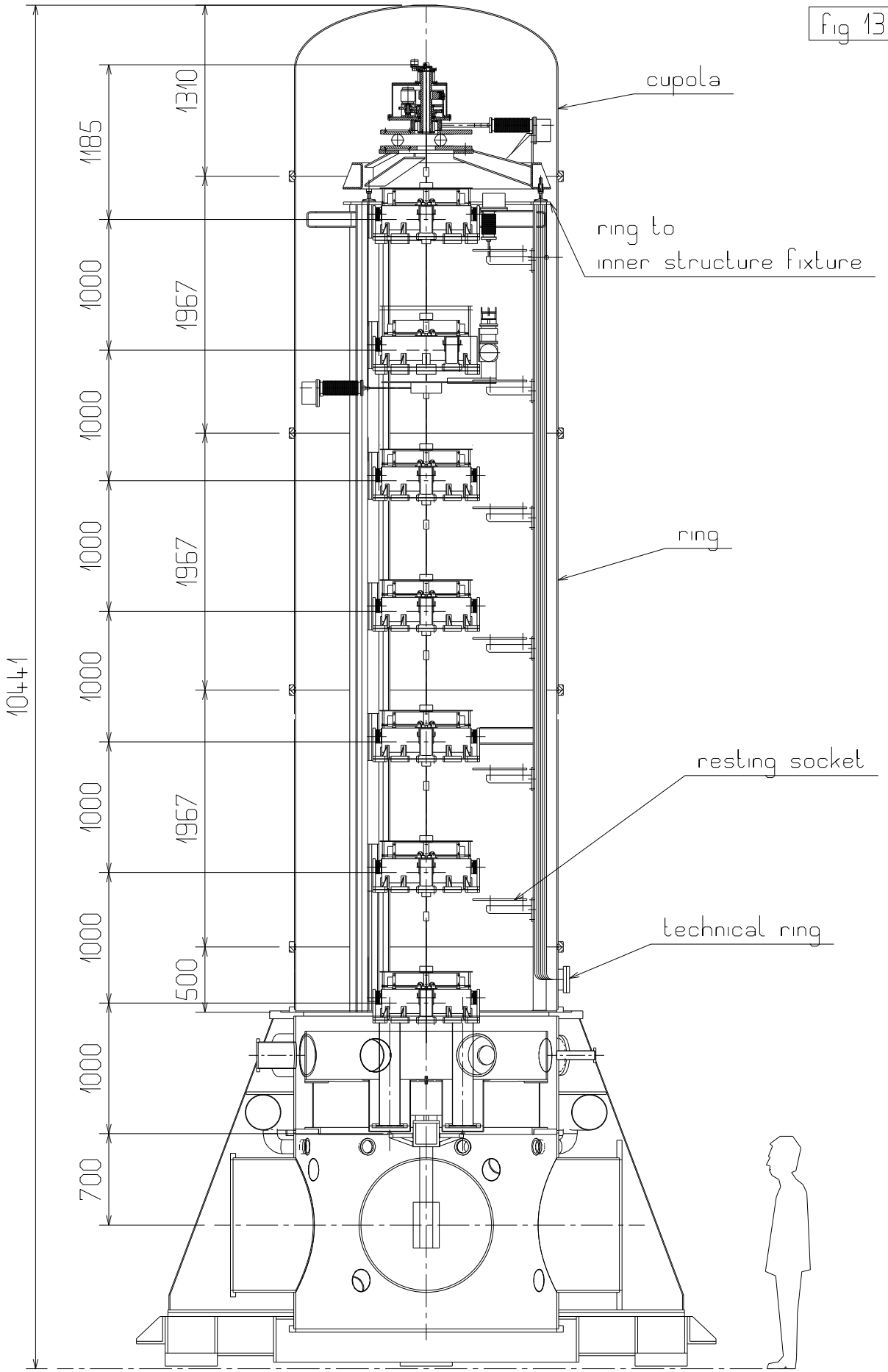
Fig 13